



(19) **United States**

(12) **Patent Application Publication**
Johnston et al.

(10) **Pub. No.: US 2019/0011658 A1**

(43) **Pub. Date: Jan. 10, 2019**

(54) **HARD SURFACE DEPLOYED FIBER**

Publication Classification

(71) Applicant: **Google LLC**, Mountain View, CA (US)

(51) **Int. Cl.**

G02B 6/50 (2006.01)

G02B 6/44 (2006.01)

E01C 11/00 (2006.01)

E01C 23/00 (2006.01)

H04B 10/27 (2013.01)

(72) Inventors: **Chad Johnston**, Mountain View, CA (US); **Enrique Gonzalez Lopez**, Sunnyvale, CA (US)

(52) **U.S. Cl.**

CPC **G02B 6/504** (2013.01); **G02B 6/4486** (2013.01); **H04B 10/27** (2013.01); **E01C 23/00** (2013.01); **E01C 11/00** (2013.01)

(73) Assignee: **Google LLC**, Mountain View, CA (US)

(21) Appl. No.: **16/131,205**

(57)

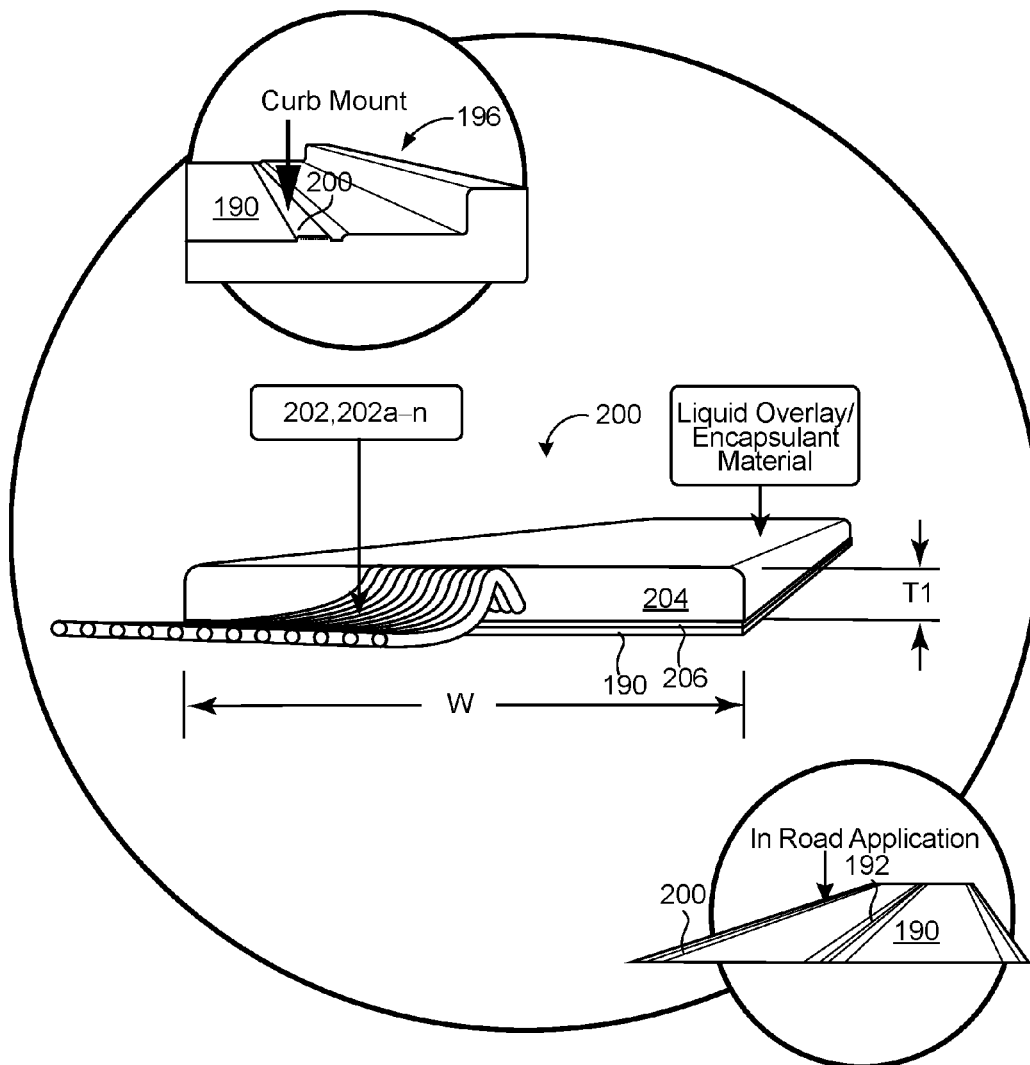
ABSTRACT

A surface-mounted fiber segment includes at least one bare optical fiber glass segment disposed onto a receiving surface, and an adhesive material applied to the at least one bare optical fiber glass segment. The adhesive material substantially encapsulates the at least one bare optical fiber glass segment and adheres the at least one bare optical fiber glass segment onto the receiving surface.

(22) Filed: **Sep. 14, 2018**

Related U.S. Application Data

(62) Division of application No. 15/432,049, filed on Feb. 14, 2017.



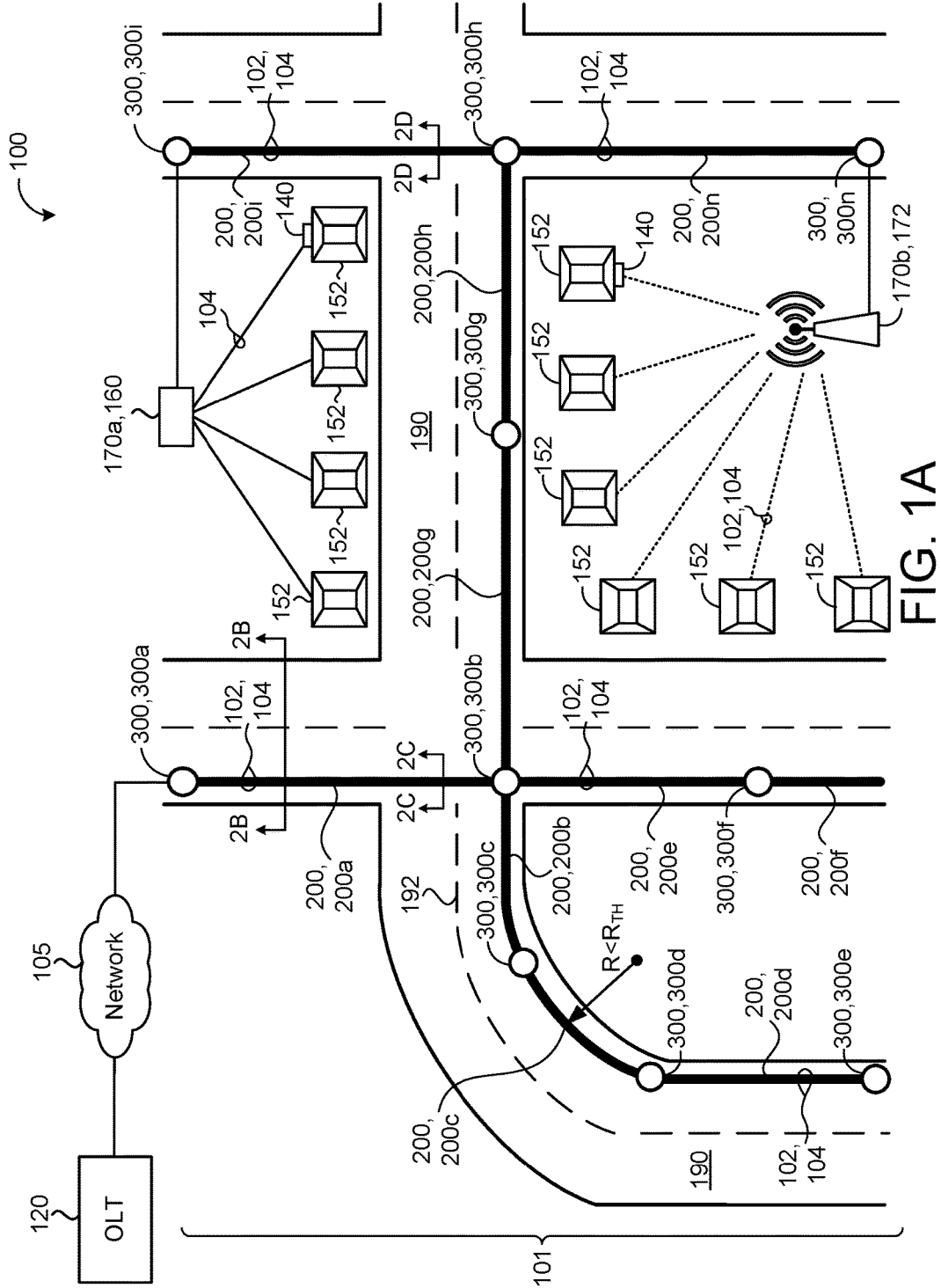


FIG. 1A

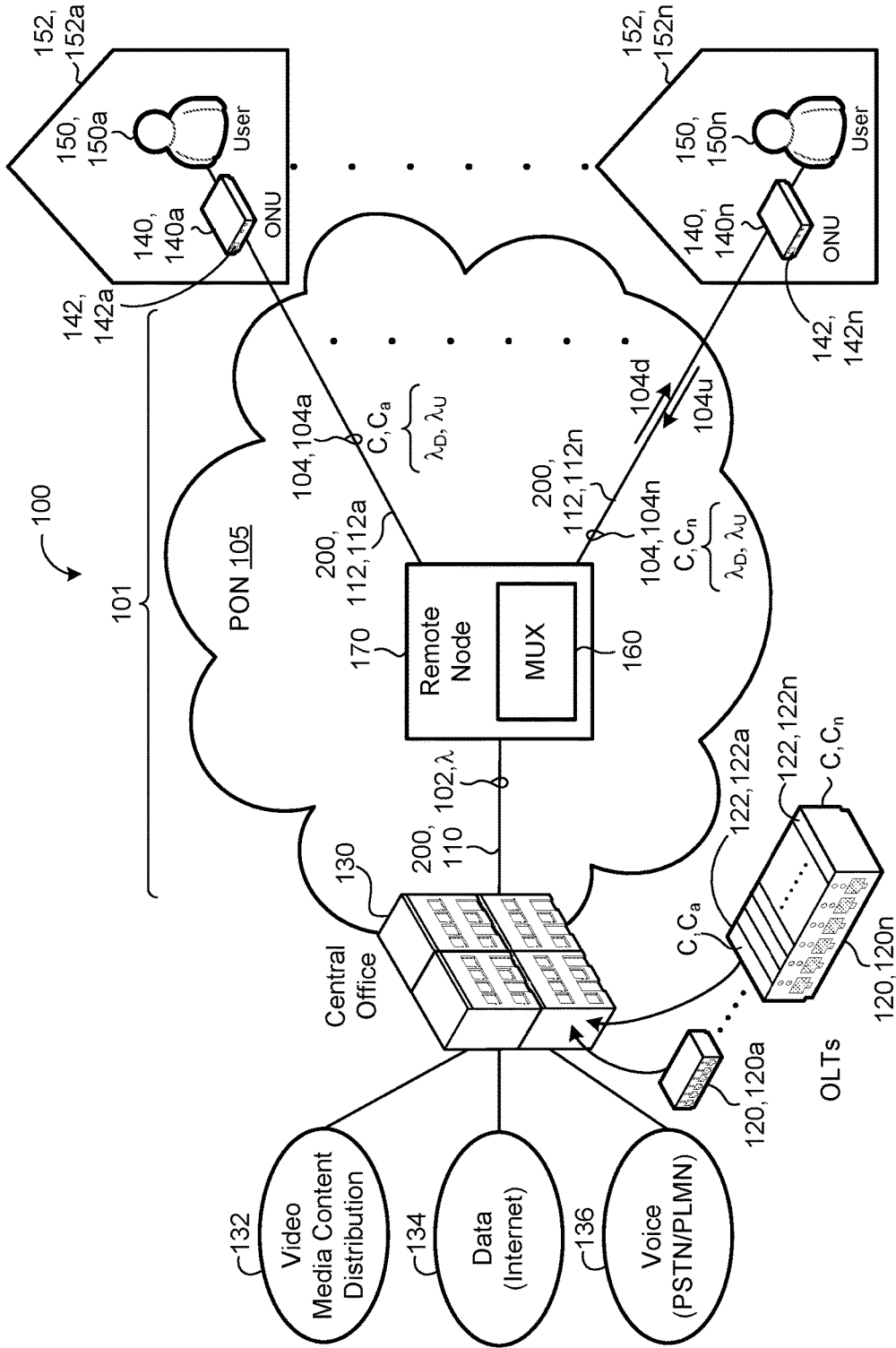


FIG. 1B

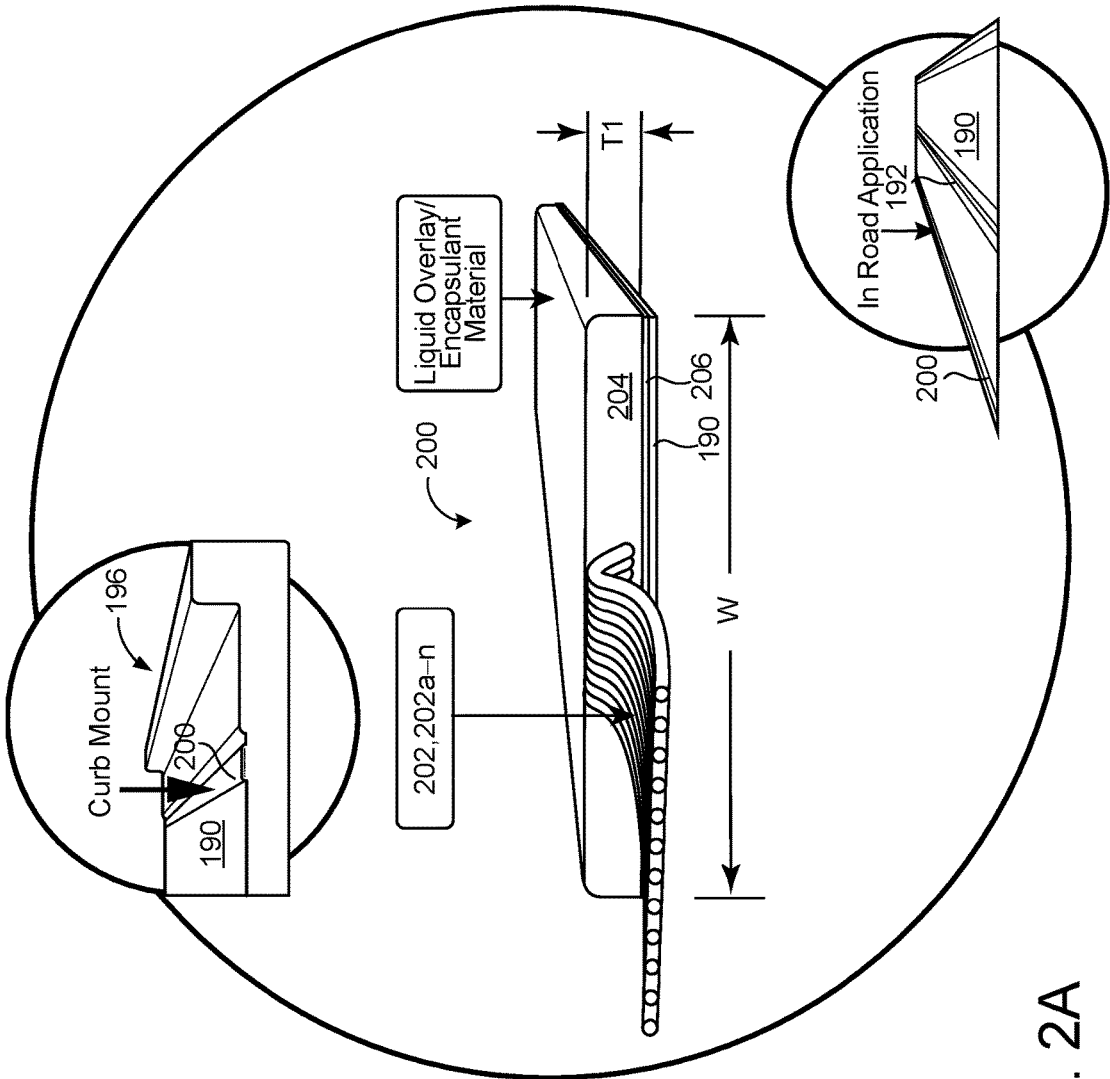


FIG. 2A

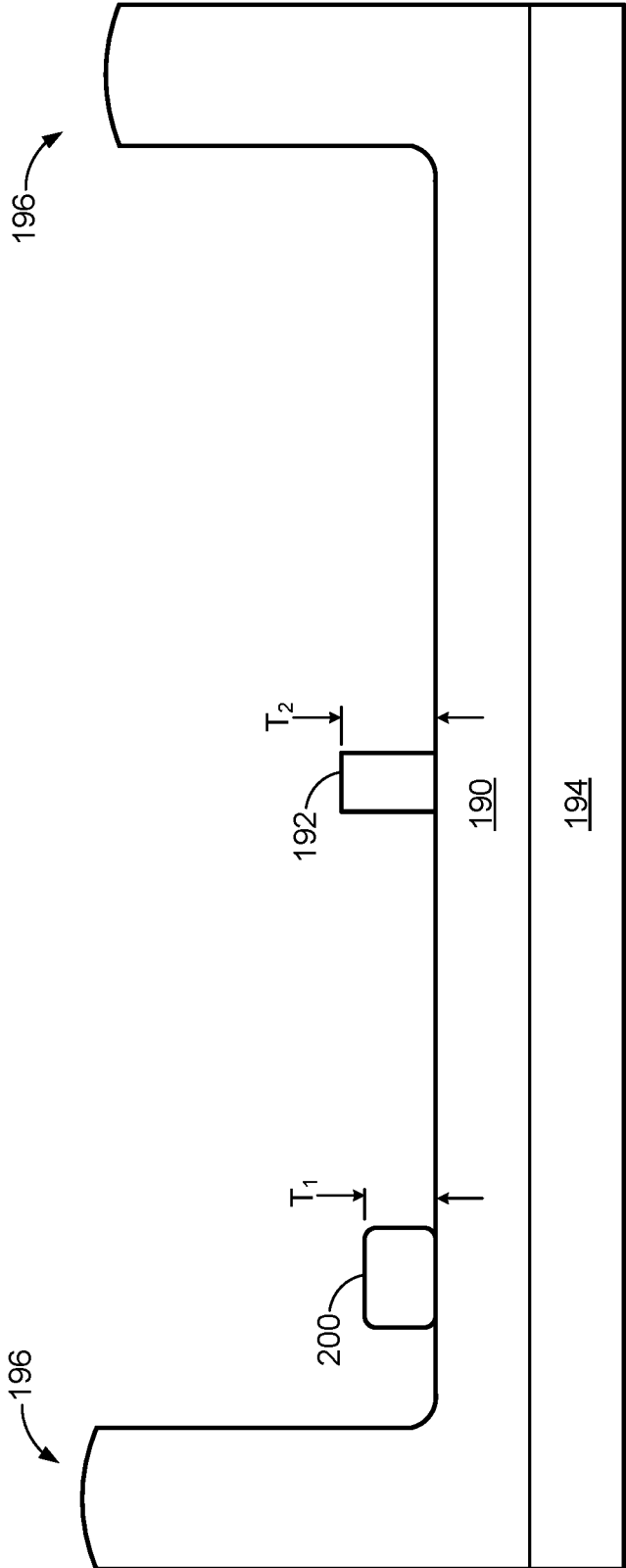


FIG. 2B

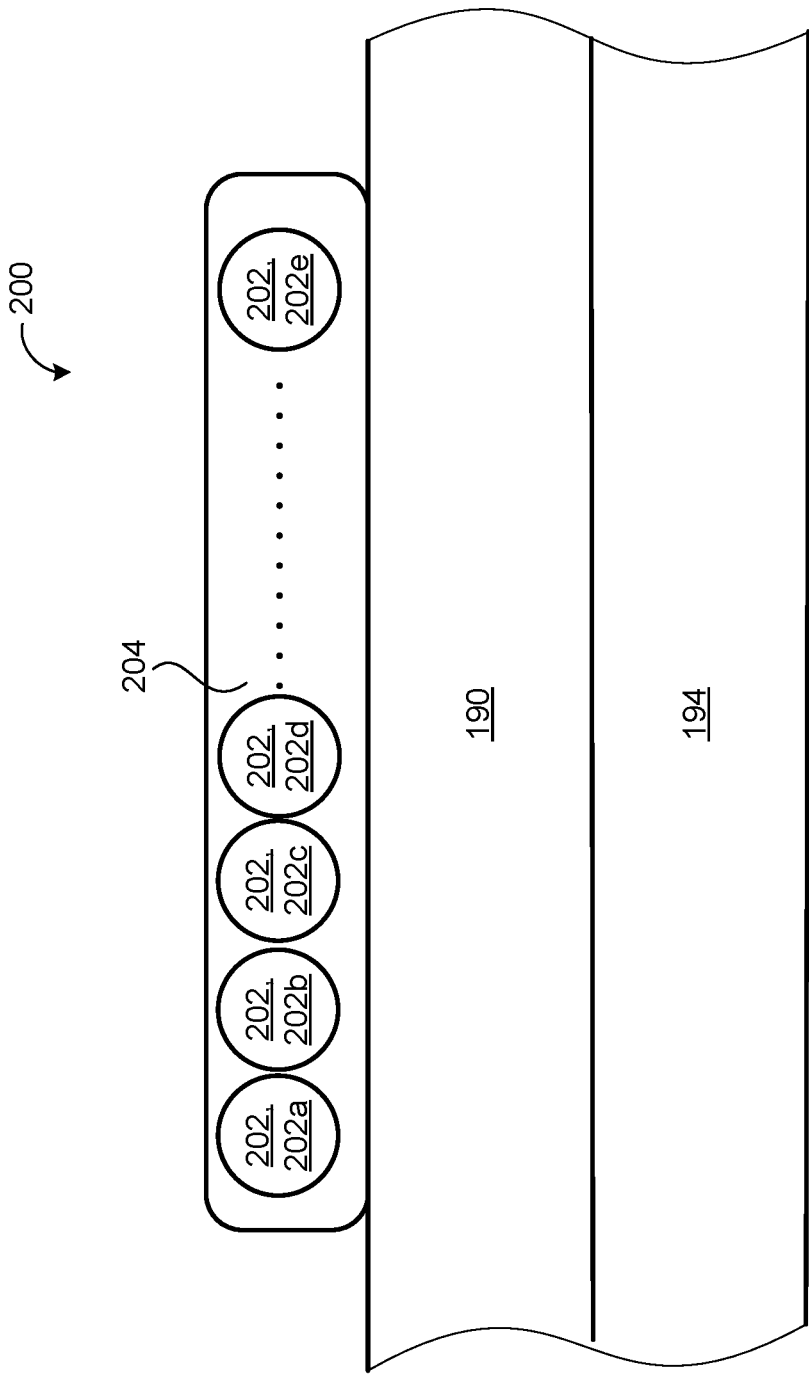


FIG. 2C

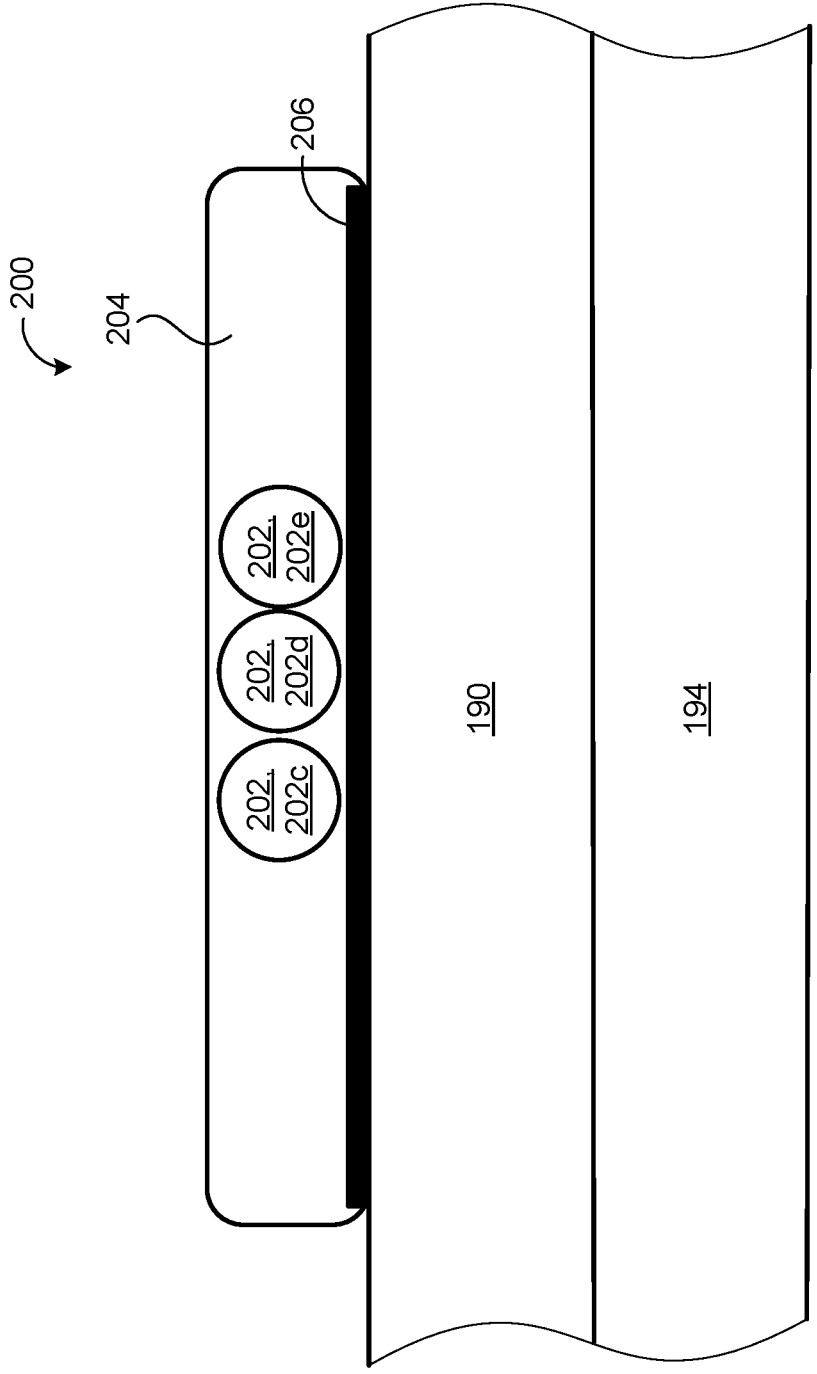


FIG. 2D

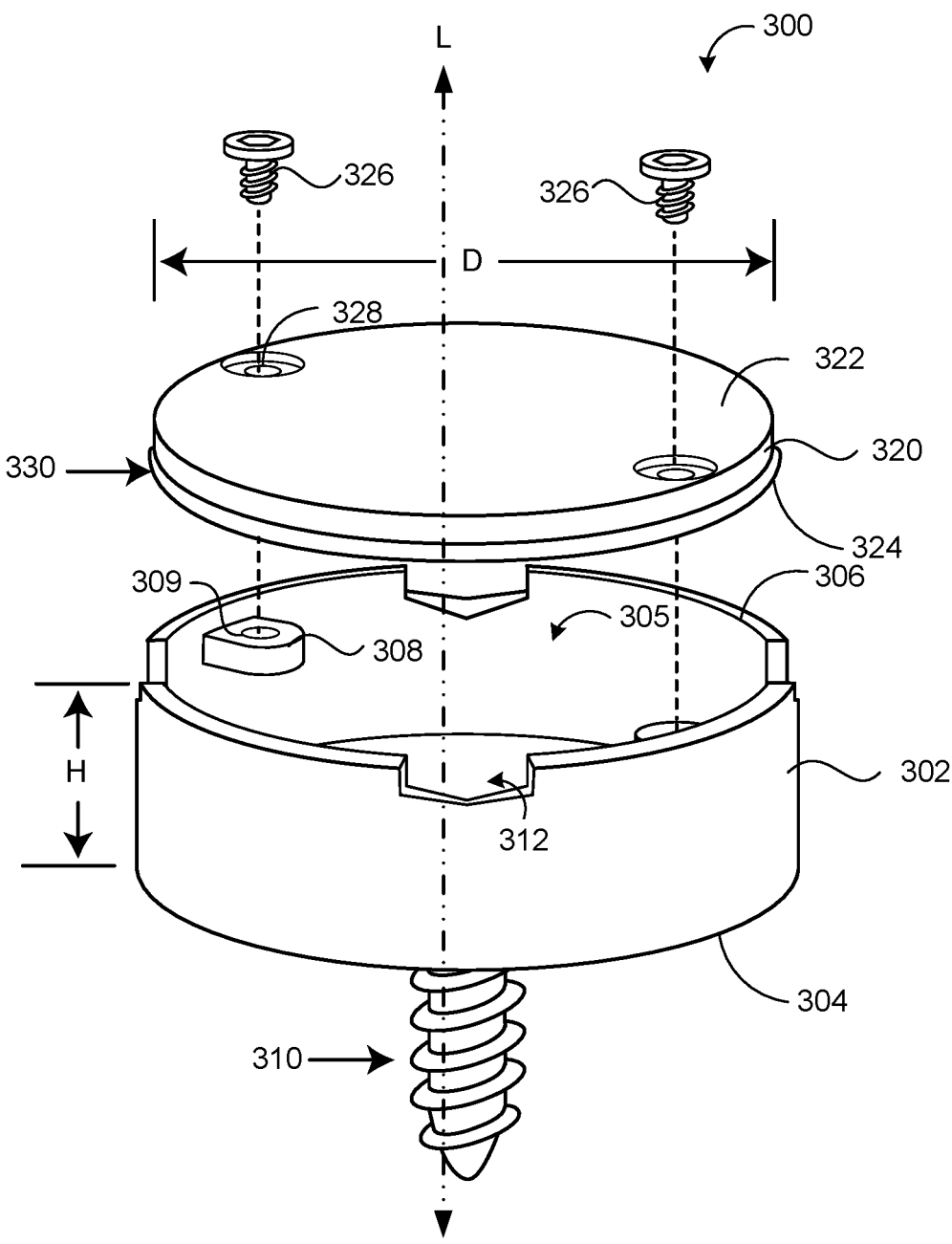


FIG. 3A

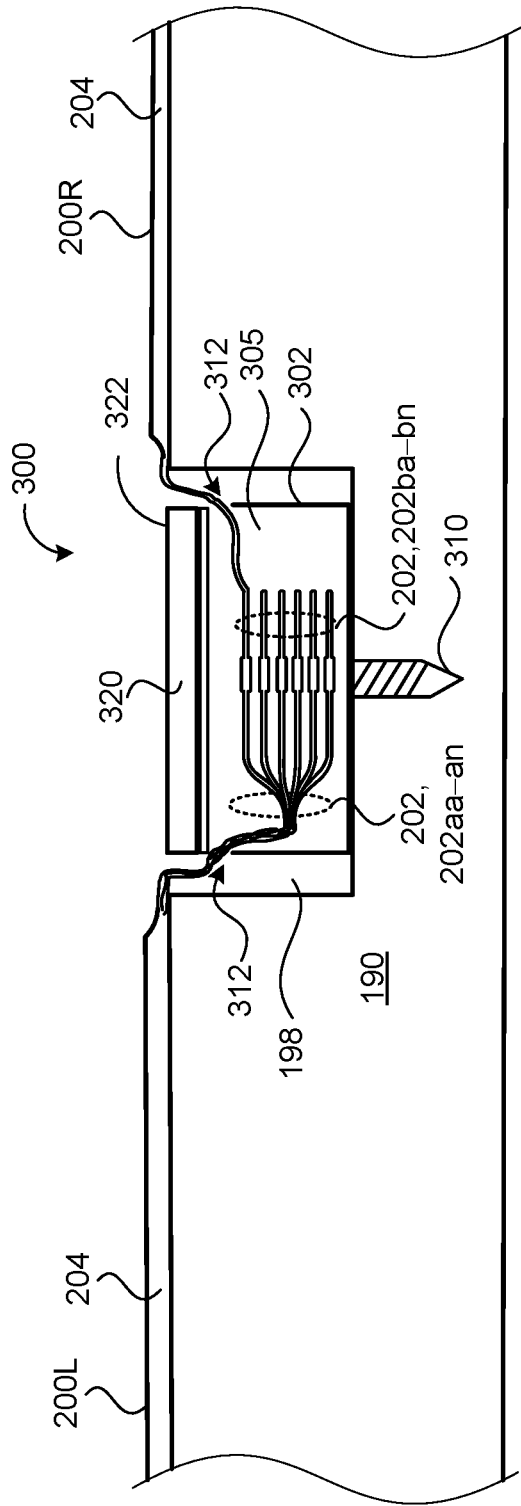


FIG. 3B

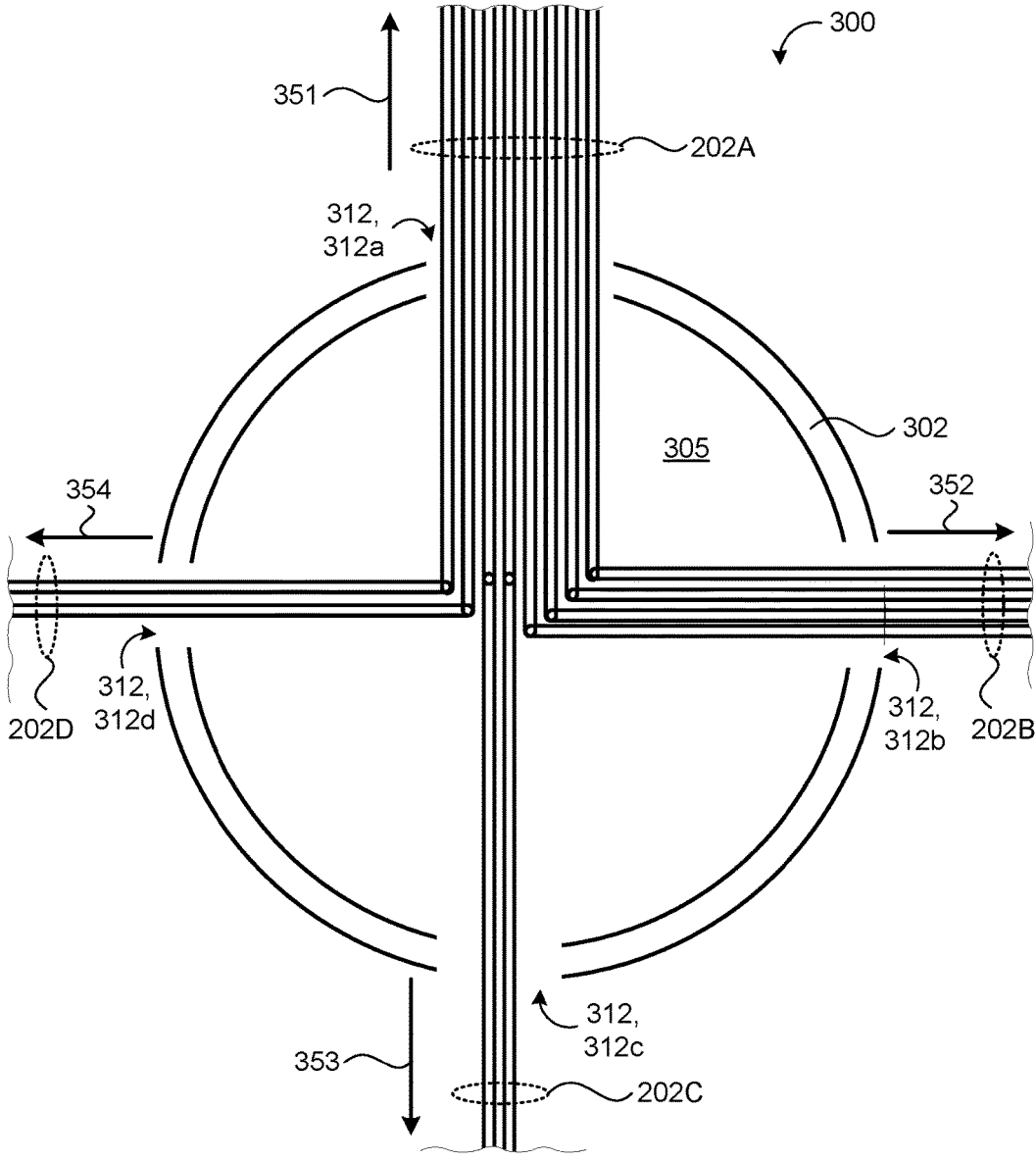


FIG. 3C

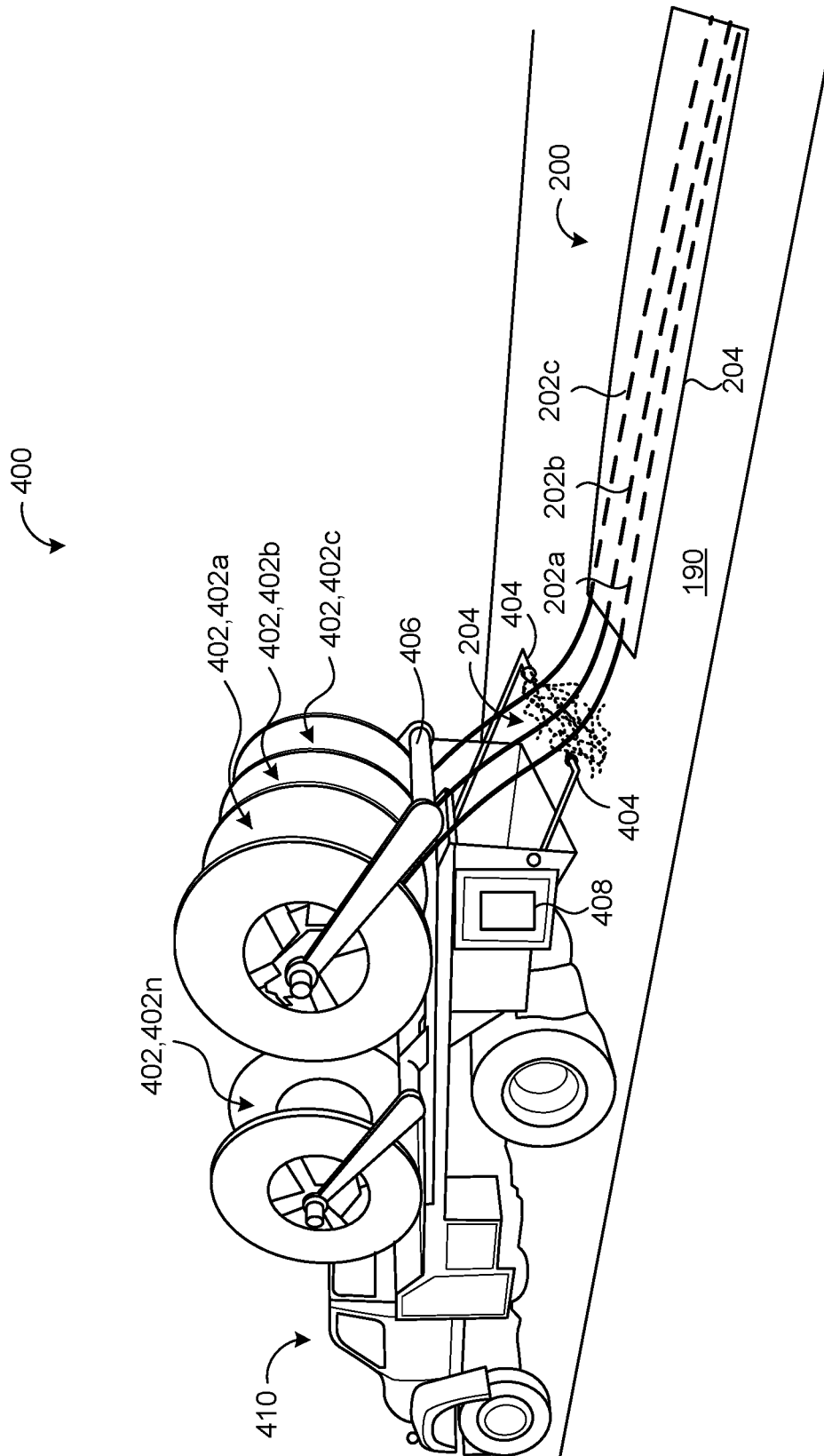


FIG. 4

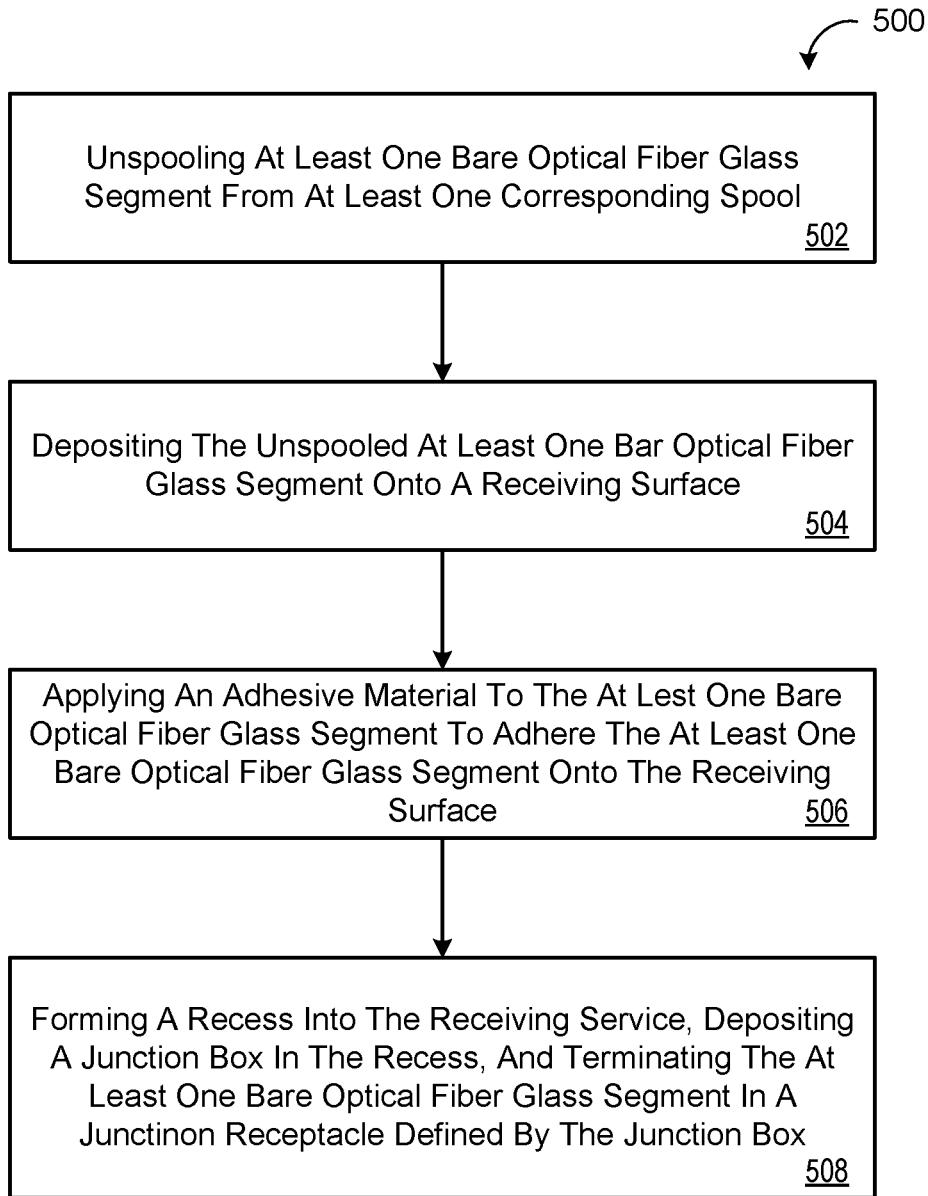


FIG. 5

HARD SURFACE DEPLOYED FIBER

CROSS REFERENCE TO RELATED APPLICATIONS

[0001] This U.S. patent application is a divisional of, and claims priority under 35 U.S.C. § 121 from, U.S. patent application Ser. No. 15/432,049, filed on Feb. 14, 2017, which is hereby incorporated by reference in its entirety.

TECHNICAL FIELD

[0002] This disclosure relates to deploying fibers on hard surfaces.

BACKGROUND

[0003] Fiber optic communication is an emerging method of transmitting information from a source (transmitter) to a destination (receiver) using optical fibers as the communication channel. A passive optical network (PON) generally includes an optical line terminal located at a service provider central office (e.g., a hub), a remote node connected to the central office by a feeder fiber, and a number of optical network units or optical network terminals, near end users. The remote node demultiplexes an optical signal from the central office and distributes the demultiplexed optical signals to multiple optical network terminals along corresponding distribution fibers.

[0004] Various methods can be used to deploy optical fibers in fiber optic communication systems. Existing methods include stringing fiber cable aerially along existing utility poles and/or burying cables straight into the ground or in existing or new ducts.

SUMMARY

[0005] Deploying optical cables aerially or underground can be labor intensive and costly. Moreover, deploying fiber cables aerially may be impractical due to existing utility poles being full or the owners of the utility poles may not permit fiber to be strung on the poles. Furthermore, new aerial deployments may not be permitted due to zoning or other regulations. On the other hand, burying fiber cables underground may not be feasible in many scenarios either. Typically in urban areas, fiber cable needs to be buried under a roadway anywhere from one (1) foot up to five (5) feet under the surface. Heavy equipment is generally required to cut through the asphalt, concrete, or tarmac, and debris must be removed before deploying the fiber cable underground. In addition to high costs for restoring the road surface and time and effort to bury fiber cables underground, it is often difficult for service providers to maintain the underground fiber network, because excavation and restoration are often required to locate and repair a faulty segment of fiber cable. The present disclosure describes a surface deployment of optical fiber, inter alia, that overcomes the shortcomings of previous ways of installing optical fiber for optical networks.

[0006] One aspect of the disclosure provides a surface-mounted fiber segment that includes at least one bare optical fiber glass segment disposed onto a receiving surface (e.g., a road surface or other surface) and an adhesive material applied to the at least one bare optical fiber glass segment. The adhesive material substantially encapsulates the at least

one bare optical fiber glass segment and adheres the at least one bare optical fiber glass segment onto the receiving surface.

[0007] Implementations of the disclosure may include one or more of the following optional features. In some implementations, the adhesive material and the at least one bare optical fiber glass segment adhered onto the receiving surface has a collective thickness of less than about 15 millimeters above the receiving surface. In some examples, the collective thickness is less than 2-10 millimeters. A terminal end of the at least one bare optical fiber glass segment may be received by a junction box. The junction box may be deposited into a recess formed into the receiving surface.

[0008] In some examples, the at least one bare optical fiber glass segment includes a plurality of bare optical fiber glass segments that extend substantially parallel to one another along the receiving surface. The surface-mounted fiber segment may optionally include a pre-coating material applied to the receiving surface such that the pre-coating material is disposed between the at least one bare optical fiber glass segment and the receiving surface.

[0009] The adhesive material may form a protective covering around the at least one bare optical fiber glass segment, and may be further configured to compensate for distortions of the receiving surface. In some implementations, the at least one bare optical fiber glass segment is not covered by a protective jacket. In additional implementations, the at least one bare optical fiber glass segment is neither covered by a protective sheath nor a protective jacket. In yet additional implementations, the at least one bare optical fiber glass segment includes a protective sheath to increase a thickness of a matrix used to bond multiple bare optical fiber glass segments into a multi-fiber ribbon.

[0010] Another aspect of the disclosure provides a surface-mounted fiber network that includes a plurality of surface-mounted fiber segments disposed onto a receiving surface, and a plurality of junction boxes deposited into corresponding recesses formed into the receiving surface. Each junction box interconnects at least two of the surface-mounted fiber segments to one another. Each surface-mounted fiber segment includes at least one bare optical fiber glass segment disposed onto a receiving surface, and an adhesive material applied to the at least one bare optical fiber glass segment. The adhesive material substantially encapsulates the at least one bare optical fiber glass segment and adheres the at least one bare optical fiber glass segment onto the receiving surface.

[0011] This aspect may include one or more of the following optional features. In some implementations, the adhesive material and the at least one bare optical fiber glass segment adhered onto the receiving surface has a collective thickness of less than about 15 millimeters above the receiving surface. Additionally or alternatively, at least one of the junction boxes has a top surface arranged substantially flush with the receiving surface.

[0012] In some examples, one of the junction boxes is configured to interconnect a first surface-mounted fiber segment and a second surface-mounted fiber segment. The first surface-mounted fiber segment includes a first group of bare optical fiber glass segments that extend along the receiving surface in a first direction away from the junction box, and the second surface-mounted fiber segment includes a second group of bare optical fiber glass segments that extends along the receiving surface in a second direction

away from the junction box. The first direction may be substantially parallel to the second direction, or the first direction and the second direction may be divergent.

[0013] In some implementations, the one of the junction boxes is further configured to interconnect a third surface-mounted fiber segment to the first surface-mounted fiber segment. In these implementations, the third surface-mounted fiber segment includes a third group of optical fiber glass segments that extend along the receiving surface away from the junction box such that each bare optical fiber glass segment of the third group of bare optical fiber glass segments is optically coupled to a corresponding bare optical fiber glass segment of the first group of bare optical fiber glass segments. Additionally, the third group of optical fiber glass segments may extend away from the junction box in a third direction divergent to at least one of the first direction or the third direction.

[0014] The surface-mounted fiber segment may optionally include a pre-coating material applied to the receiving surface such that the pre-coating material is disposed between the at least one bare optical fiber glass segment and the receiving surface. The adhesive material may form a protective covering around the at least one bare optical fiber glass segment, and may be further configured to compensate for distortions of the receiving surface. In some implementations, the at least one bare optical fiber glass segment is not covered by at least one of a protective sheath or a protective jacket.

[0015] Another aspect of the disclosure provides a method of deploying a surface-mounted fiber network. The method includes unspooling at least one bare optical fiber glass segment from at least one corresponding spool, and depositing the unspooled at least one bare optical fiber glass segment onto the a receiving surface. While depositing the at least one bare optical fiber glass segment onto the receiving surface, the method also includes applying an adhesive material to the at least one bare optical fiber glass segment such that the adhesive material substantially surrounds and adheres the at least one bare optical fiber glass segment onto the receiving surface.

[0016] This aspect may include one or more of the following optional features. In some examples, the method further includes forming a recess in the receiving surface, depositing a junction box in the recess of the receiving surface, and terminating the at least one bare optical fiber glass segment in a junction receptacle defined by the junction box. Additionally, the method may also include optically coupling the at least one bare optical fiber glass segment terminated in the junction receptacle of the junction box to another bare optical fiber glass segment terminated in the junction receptacle of the junction box. Additionally, a top surface of the junction box may be arranged substantially flush with the receiving surface.

[0017] In some implementations, the adhesive material and the at least one bare optical fiber glass segment adhered onto the receiving surface has a collective thickness of less than about 15 millimeters above the receiving surface. In some configurations, prior to depositing the unspooled at least one bare optical fiber glass segment onto the receiving surface, the method may optionally include applying a pre-coating material to the receiving surface such that the pre-coating material lies underneath the at least one bare optical fiber glass segment when the at least one bare optical fiber glass segment is deposited onto the receiving surface.

[0018] In some examples, the adhesive material forms a protective covering around the at least one bare optical fiber glass segment, and may be further configured to compensate for distortions of the receiving surface. In some implementations, the at least one bare optical fiber glass segment is not covered by at least one of a protective sheath or a protective jacket. Additionally or alternatively, applying the adhesive material to the at least one bare optical fiber glass segment includes spraying the adhesive material as a liquid out of at least one nozzle. Here, the at least one nozzle is directed toward the at least one bare optical fiber glass segment.

[0019] The details of one or more implementations of the disclosure are set forth in the accompanying drawings and the description below. Other aspects, features, and advantages will be apparent from the description and drawings, and from the claims.

DESCRIPTION OF DRAWINGS

[0020] FIG. 1A is schematic view of a surface-mounted fiber network of an example communication system.

[0021] FIG. 1B is a schematic view of an example communication system including the surface-mounted fiber network of FIG. 1A.

[0022] FIG. 2A is a schematic view of an example surface-mounted fiber segment including a plurality of bare optical fiber glass segments adhered onto a receiving surface by an adhesive material.

[0023] FIG. 2B is a cross-sectional view taken along line 2B-2B of FIG. 1A showing a first surface-mounted fiber segment disposed on a receiving surface and a traffic line painted on the receiving surface.

[0024] FIG. 2C is a cross-sectional view taken along line 2C-2C of FIG. 1A showing a first surface-mounted segment including a plurality of bare optical fiber glass segments deposited onto a receiving surface and an adhesive material substantially encapsulating the bare optical fiber glass segments.

[0025] FIG. 2D is a cross-sectional view taken along line 2D-2D of FIG. 1A showing a surface-mounted segment including a plurality of bare optical fiber glass segments deposited onto a receiving surface, an adhesive material substantially encapsulating the bare optical fiber glass segments, and a pre-coating material disposed between the receiving surface and the bare optical fiber glass segments.

[0026] FIG. 3A is a schematic view of an example junction box.

[0027] FIG. 3B is a schematic view of an example junction box deposited into a recess formed into a receiving surface.

[0028] FIG. 3C is a top view of an example junction box receiving terminal ends of bare optical fiber glass segments.

[0029] FIG. 4 is a schematic view of spools mounted on an example vehicle and configured to deploy bare optical fiber glass segments onto a receiving surface

[0030] FIG. 5 is a schematic view of an example arrangement of operations for a method of deploying a surface-mounted fiber network.

[0031] Like reference symbols in the various drawings indicate like elements.

DETAILED DESCRIPTION

[0032] Referring to FIGS. 1A and 1B, in some implementations, a communication system **100** uses a surface-

mounted fiber network **101** to deploy optical fiber links **110**, **110a-n**, **112**, **112a-n** through an optical access network **105** between an optical line terminal (OLT) **120** and user premises **152** of end users **150** (also referred to as customers or subscribers). Referring to FIG. 1A, the surface-mounted fiber network **101** includes a plurality of surface-mounted fiber segments **200**, **200a-n** disposed onto a receiving surface **190** (e.g., a road surface) and a plurality of junction boxes **300**, **300a-n** interconnecting the surface-mounted fiber segments **200** to one another. The junction boxes **300**, **300a-n** receive and optically couple at least two surface-mounted fiber segments **200**, **200a-n** together, thereby permitting optical signals **102**, **104** to route through various segments **200** of the surface-mounted fiber network **101** between the OLT **120** and the premises **152**. The use of surface-mounted fiber segments **200** allows for the optical fiber links **110**, **112** to be deployed at a much faster rate compared to traditional techniques that deploy fiber cables aerially or burying fiber cables underground. Additionally, deploying the surface-mounted fiber segments **200** onto the receiving surface **190** is not at risk of violating many of the zoning or other regulations impact the design and deployment of aerial and underground fiber networks.

[0033] The receiving surface **190** is exposed to the external environment and may be composed of a durable material laid down on an area intended to sustain vehicular traffic or foot traffic. The durable materials of the receiving surface **190** may include, without limitation, concrete, asphalt, tarmac, or composite pavements. In the examples shown, the receiving surface **190** includes a roadway surface or highway surface used by vehicles and has traffic lines **192** applied (e.g., painted) thereon for segmenting traffic lanes. In other examples, the receiving surface **190** may include a driveway, sidewalk, or walkway.

[0034] FIG. 2A shows a surface-mounted fiber segment **200** including a plurality of bare optical fiber glass segments **202**, **202a-n** disposed onto the receiving surface **190**, and an adhesive material **204** applied to the bare optical fiber glass segments **202**. Each bare optical fiber glass segment **202** may route a corresponding optical signal **102**, **104** having the same or a different wavelength than one or more of the other bare optical fiber glass segments **202**. The adhesive material **204** substantially encapsulates the bare optical fiber glass segments **202** and adheres the bare optical fiber glass segments **202** onto the receiving surface **190**. While conventional fiber cables include jackets, cladding, and/or other protective sheaths, the bare optical fiber glass segments **202** are not covered by a protective jacket, and therefore only slightly protrude above the receiving surface **190**. For instance, the bare optical fiber glass segments **202** may include a diameter of less than one (1) millimeter. In additional implementations, the bare optical fiber glass segments **202** are neither covered by a protective sheath nor a protective jacket. In yet additional implementations, the bare optical fiber glass segments **202** includes a protective sheath to increase a thickness of a matrix used to bond multiple bare optical fiber glass segments **202** into a multi-fiber ribbon. In the example shown, the plurality of bare optical fiber glass segments **202**, **202a-n** of the surface-mounted fiber segment **200** extend in parallel with one another along the receiving surface **190**. In some examples, other surface-mounted fiber segments **200** in the surface-mounted fiber network **101** include only a single bare optical fiber glass segment **202**.

[0035] The adhesive material **204** may be applied simultaneously as each bare optical fiber glass segment **202** is disposed onto the receiving surface **190** so that bare optical fiber glass segments **202** are substantially surrounded and encapsulated by the adhesive material. The adhesive material **204** may be applied in liquid form and may harden to adhere the bare optical fiber glass segments **202** to the receiving surface **190**. The adhesive material **204** may be a bitumen-free, cold liquid-applied, fast-curing, high-modulus, and thermosetting resin. For example, the adhesive material **204** may comprise Methyl Methacrylate (MMA). In some examples, the adhesive material **204** is applied when the receiving surface **190** is dry and within a temperature range from zero-degrees Celsius (0° C.) to about fifty-degrees Celsius (50° C.). Additionally, the adhesive material **204** may also form a protective covering around the bare optical fiber glass segments **202** upon hardening and may compensate for distortions of the receiving surface **190**. For instance, distortions may include abrasion, pot holes, or surface cracks of the receiving surface **190** that may be filled by the adhesive material **204**. Thus, while each bare optical fiber glass segment **202** is unprotected (e.g., not covered by a protective jacket) when initially disposed upon the receiving surface **190**, the adhesive material **204** form the protective covering around the bare optical fiber glass segments **202** to provide protection as well as the adhering properties for adhering the bare optical fiber glass segments **202** onto the receiving surface **190**. By eliminating the need for protective jackets, the adhesive material **204** and the bare optical fiber glass segments **202** adhered onto the receiving surface **190** includes a collective thickness T_1 of less than about 15 millimeters above the receiving surface **190**. In some examples, the collective thickness T_1 is within a range of half (0.5) a millimeter to two (2) millimeters. By contrast, covering the bare optical fiber glass segments **202** with a cladding and buffer coating to provide a cable having a protective sheath or jacket, results in a collective thickness exceeding five (5) millimeters. Thicknesses exceeding about 15 millimeters may be unacceptable, as they may protrude too high from the receiving surface **190** and may interfere with vehicles and/or pedestrians travelling on the receiving surface. The surface-mounted fiber segment **200** may define a width W of about four (4) inches.

[0036] Optionally, a pre-coating material **206** may be applied to the receiving surface **190** before disposing the bare optical fiber glass segments **202** onto the receiving surface **190** and applying the adhesive material **204**. The pre-coating material **206** may provide additional protection between the bare optical fiber glass segments **202** and the receiving surface **190** and/or help facilitate in adhering the bare optical fiber glass segments **202** to the receiving surface **190** when the adhesive material **204** is applied. The pre-coating material **206** may include a liquid material applied to the receiving surface **190** or may include a combination of a mesh material and liquid material applied to the receiving surface **190**. The receiving surface **190** may be cleared of debris prior to deploying the surface-mounted fiber segment **200** onto the receiving surface **190**.

[0037] In some implementations, the adhesive material **204** has a color that is the same as the color of the receiving surface **190** so that the surface-mounted fiber segment **200** blends into the receiving surface **190**. For instance, the adhesive material **204** may have a color associated with the color of pavement or asphalt. In other implementations, the

adhesive material **204** has a color associated with a color of a traffic line. For instance, the adhesive material **204** may have a white color and the surface-mounted fiber segment **200** may be disposed along an edge of the roadway to define a shoulder line instead of having to paint the shoulder lines. In some examples, the surface-mounted fiber segment **200** is disposed onto the receiving surface **190** adjacent to a curb **196**.

[0038] Referring to FIG. 1B, the communication system **100** delivers communication signals **102** (e.g., optical signals) through the optical fiber links **110**, **110a-n**, **112**, **112a-n** between the OLT **120** housed in a central office (CO) **130** and optical network units (ONUs) **140**, **140a-n** (e.g., a bidirectional optical transceiver) associated with the users **150**, **150a-n**. The ONUs **140**, **140a-n** are typically located at the premises **152**, **152a-n** of the users **150**, **150a-n**.

[0039] In some implementations, the optical communication system **100** implements the optical access network **105**, such as a passive optical network (PON) **105**, for example, for access and mobile fronthaul/backhaul networks. In some examples, the optical communication system **100** implements a point-to-point (pt-2-pt) PON having direct connections, such as optical Ethernets, where a home-run optical link **110**, **112** (e.g., fiber) extends all the way back to an OLT **120** at the CO **130** and each customer **150**, **150a-n** is terminated by a separate OLT **120a-n**. In other examples, the optical communication system **100** implements a point-to-multi-point (pt-2-multi-pt) PON, where a shared OLT **120** services multiple customers **150**, **150a-n**.

[0040] The CO **130** includes at least one OLT **120** connecting the optical access network **105** to an Internet Protocol (IP), Asynchronous Transfer Mode (ATM), or Synchronous Optical Networking (SONET) backbone, for example. Therefore, each OLT **120** is an endpoint of the PON **105** and converts between electrical signals used by service provider equipment and optical signals **102** used by the PON **105**. Each OLT **120**, **120a-n** includes at least one transceiver **122**, **122a-n**, depending on the implementation of the optical access network **105**. The OLT **120** sends the optical signal **102** via a corresponding transceiver **122**, through a feeder fiber link **110** to a remote node (RN) **170**, which demultiplexes the optical signal **102** and distributes the demultiplexed optical signals **102** to multiple users **150**, **150a-n** along corresponding distribution fiber links **112**, **112a-n**. The surface-mounted fiber segments **200** may be used to quickly deploy the feeder fiber link **110** and/or the distribution fiber links **112** without having to deploy the links **110**, **112** aerially via existing utility poles or burying the links **110**, **112** within trenches below ground.

[0041] The remote node **170** may include a multiplexer **160**, which may be a passive optical device such as an arrayed wavelength grating (AWG), for multiplexing/demultiplexing optical signals **102** through the links **110**, **112**. In some examples, each CO **130** includes multiple OLTs **120**, **120a-n**, and each OLT **120** is configured to service a group of users **150**. In addition, each OLT **120** may be configured to provide signals in different services, e.g., one OLT **120** may provide services in 1G-PON, while another OLT **120** provides services in 10G-PON.

[0042] As shown in FIG. 1, the CO **130** multiplexes signals received from several sources, such as a video media distribution source **132**, an Internet data source **134**, and a voice data source **136**, and multiplexes the received signals into one multiplexed signal **102** before sending the multi-

plexed optical signal **102** to the RN **170** through the feeder fiber **110**. The multiplexing may be performed by the OLT **120** or a broadband network gateway (BNG) positioned at the CO **130**. Typically, services are time-division-multiplexed on the packet layer.

[0043] Time-division-multiplexing (TDM) is a method of transmitting and receiving independent signals over a common signal path by using different, non-overlapping time slots. Wavelength division multiplexing (WDM) uses multiple wavelengths λ to implement point-to-multi-point communications in the PON **105**. The OLT **120** serves multiple wavelengths through one fiber **110** to the multiplexer **160** at the RN **170**, which multiplexes/demultiplexes signals between the OLT **120** and a plurality of ONUs **140**, **140a-n**. Multiplexing combines several input signals and outputs a combined signal. Time wavelength division multiplexing (TWDM) uses both time and wavelength dimensions to multiplex signals.

[0044] For WDM, the OLT **120** includes multiple optical transceivers **122**, **122a-n**. Each optical transceiver **122** transmits signals at one fixed wavelength λ_D (referred to as a downstream wavelength) and receives optical signals **102** at one fixed wavelength λ_U (referred to as an upstream wavelength). The downstream and upstream wavelengths λ_D , λ_U may be the same or different. Moreover, a channel C may define a pair of downstream and upstream wavelengths $\lambda_{D,C}$, $\lambda_{U,C}$, and each optical transceiver **122**, **122-n** of a corresponding OLT **120** may be assigned a unique channel C_{a-n} .

[0045] With continued reference to FIG. 1B, the OLT **120** multiplexes/demultiplexes the channels C , C_{a-n} of its optical transceivers **122**, **122a-n** for communication of an optical signal **102** through the feeder fiber link **110**. Whereas, the multiplexer **160** at the RN **170** multiplexes/demultiplexes optical signals **102**, **104**, **104-n** between the OLT **120** and a plurality of ONUs **140**, **140a-n**. For example, for downstream communications, the multiplexer **160** demultiplexes the optical signal **102** from the OLT **120** into ONU optical signals **104**, **104-n**, i.e., downstream optical signals **104d**, for each corresponding ONU **140**, **140a-n**. For upstream communications, the multiplexer **160** multiplexes ONU optical signals **104**, **104-n** from each corresponding ONU **140**, **140a-n**, i.e., upstream optical signals **104u**, into the optical signal **102** for delivery to the OLT **120**. To make the transmission successful, the optical transceivers **122**, **122a-n** of the OLT **120** match with the ONUs **140**, **140-n** one-by-one. In other words, the downstream and upstream wavelengths λ_D , λ_U (i.e., the channel C) of respective downstream and upstream optical signals **104d**, **104u** to and from a given ONU **140** matches the downstream and upstream wavelengths λ_D , λ_U (i.e., the channel C) of a corresponding optical transceiver **122**. In some implementations, each ONU **140**, **140a-n** includes a corresponding tunable ONU transceiver **142**, **142a-n** (e.g., that includes a laser or light emitting diode) that can tune to any wavelength λ used by a corresponding OLT **120** at a receiving end. The ONU **140** may automatically tune the tunable ONU transceiver **142** to a wavelength λ that establishes a communication link between the corresponding OLT **120** and the ONU **140**. The ONU **140** may include a photodetector that converts the optical wave to an electric form. The electrical signal may be further amplified and then de-multiplexed down to subcomponents (e.g., data over a network, sound waves converted into currents using microphones and back to its original physical form using speakers, converting images converted

into currents using video cameras and converting back to its physical form using a television).

[0046] Referring back to FIG. 1A, the surface-mounted fiber segments **200**, **200a-n** may be disposed onto the receiving surface **190** (e.g., roadways) and the junction boxes **300**, **300a-n** optically coupling the surface-mounted fiber segments **200**, **200a-n** may be deposited into the receiving surface **190** such that a top surface **322** (FIGS. 3A and 3B) of each junction box is substantially flush with the receiving surface **190**. A first surface-mounted fiber segment **200a** extends in a first direction between a first end connected to a first junction box **300a** and a second end connected to a second junction box **300b**. Accordingly, a first surface-mounted fiber segment **200a** may route optical signals **102**, **104** between the first and second junction boxes **300a**, **300b**. In the example shown, the first junction box **300a** serves as an ingress/egress point configured to optically couple the surface-mounted fiber network **101** to the OLT **120**. The second junction box **300b** interconnects and optically couples the first surface-mounted fiber segment **200a** to additional surface-mounted fiber segments **200b**, **200e**, **200g** each extending away from the second junction box **300b** in different directions from one another. Specifically, the second junction box **300b** is deposited into the receiving surface **190** at a location where two roadways intersect and the additional surface-mounted fiber segments **200b**, **200g** disposed onto the receiving surface **190** extend in opposite directions along the roadway that intersects the roadway at which the surface-mounted fiber segments **200a**, **200c** extend along.

[0047] The second surface-mounted fiber segment **200b** extends in a second direction between a first end connected to the second junction box **300b** and a second end connected to a third junction box **300c**. The third junction box **300c** interconnects and optically couples the second surface-mounted fiber segment **200b** to a third surface-mounted fiber segment **200c** that extends between a first end connected to the third junction box **300c** and a second end connected to a fourth junction box **300d**. The fourth junction box **300d** interconnects and optically couples the third surface-mounted fiber segment **200c** to a fourth surface-mounted fiber segment **200d** that extends between a first end connected to the fourth junction box **300d** and a second end connected to a fifth junction box **300e**.

[0048] In some implementations, surface-mounted fiber segments **200** disposed along curved sections of the receiving surface **190** are shorter than segments disposed along relatively straight sections of the receiving surface **190**. Generally, the at least one bare optical fiber glass segment **202**, **202a-n** of each surface-mounted fiber segment **200**, **200a-b** has a relatively high tensile strength, but is susceptible to breaking when bent beyond a threshold angle. Accordingly, sections of the receiving surface **190** that include a radius of curvature R that is less than a threshold radius of curvature R_{TH} may require multiple shorter segments **200** interconnected by junction boxes **300** to prevent excessive bending (and preventing breakage) by any one bare optical fiber glass segment **202** disposed on the curved section of the receiving surface **190**. In the example shown, the second, third, and fourth surface-mounted fiber segments **200b**, **200c**, **200d** are each cut to a length sufficient to follow the radius of curvature R of the receiving surface **190**. Moreover, the surface-mounted fiber segments **200** may

extend along the receiving surface **190** in a direction parallel to vehicle traffic, perpendicular to vehicle traffic, and/or transverse to vehicle traffic.

[0049] As with the first surface-mounted fiber segment **200a**, the fifth surface-mounted fiber segment **200e** optically coupled to the first surface-mounted fiber segment **200a** via the second junction box **300b** also extends in the first direction. Here, the fifth surface-mounted fiber segment **200e** extends between a first end connected to the second junction box **300b** and a second end connected to a sixth junction box **300f**. The sixth junction box **300f** interconnects and optically couples the fifth surface-mounted fiber segment **200e** to a sixth surface-mounted fiber segment **200f**.

[0050] With continued reference to FIG. 1A, the seventh surface-mounted fiber segment **200g** extends in a third direction between a first end connected to the second junction box **300b** and a second end connected to a seventh junction box **300g**. The seventh junction box **300g** interconnects and optically couples the seventh surface-mounted fiber segment **200g** to an eighth surface-mounted fiber segment **200h** that extends between a first end connected to the seventh junction box **300g** and a second end connected to an eighth junction box **300h**. As with the second junction box **300b**, the eighth junction box **300h** is deposited into the receiving surface **190** at a location where two roadways intersect.

[0051] In the example shown, the eighth junction box **300h** interconnects and optically couples the eighth surface-mounted fiber segment **200h** to ninth and tenth surface-mounted fiber segments **200i**, **200n** each extending away from the eighth junction box **300h** in different directions from one another. Specifically, the ninth and tenth surface-mounted fiber segments **200i**, **200n** disposed onto the receiving surface **190** extend in opposite directions along the roadway that intersects the roadway at which the surface-mounted fiber segments **200b**, **200c**, **200d**, **200g**, **200h** extend along. The ninth and tenth surface-mounted fiber segments **200i**, **200n** may service different sets of premises **152** associated with different users **150**.

[0052] The ninth surface-mounted fiber segment **200i** extends between a first end connected to the eighth junction box **300h** and a second end connected to a ninth junction box **300i**. The ninth junction box **300i** is optically coupled to a first remote node **170a** servicing a set of premises **152** over a "last mile" (e.g., curb-to-home) or last-run link. In some examples, the first remote node **170a** includes the multiplexer **160** which demultiplexes a downstream optical signal **102** from the ninth surface-mounted fiber segment **200i** into ONU optical signals **104** for each corresponding ONU **140** located at each premises **152**. In other examples, the first remote node **170a** includes an optical splitter for splitting an optical signal **102**, **104** received from the ninth surface-mounted fiber segment **200i** into multiple split optical signals **104** for each corresponding ONU **140**. The first remote node **170a** may also include an optical switch for directing optical signals **102**, **104** received from the ninth surface-mounted fiber segment **200i** to different ONUs **140**. Plastic or glass optical fibers may be used to route optical signals **104** over the "last mile" between each corresponding ONU **140** located at each premises **152** and the first remote node **170a**.

[0053] The tenth surface-mounted fiber segment **200n** extends between a first end connected to the eighth junction box **300h** and a second end connected to a tenth junction box

300n. The tenth junction box **300n** is optically coupled to a second remote node **170b** servicing another group of premises **152** over a “last mile” (e.g., curb-to-home) or last-run link. In the example shown, the second remote node **170b** includes a free space optical (FSO) terminal **172** for wirelessly transmitting optical signals **102**, **104** to the premises **152**. For instance, the FSO terminal **172** may receive the optical signal **102**, **104** via the tenth surface-mounted fiber segment **200n** and wirelessly beam the optical signal **102**, **104** to each corresponding ONU **140** located at the premises **152**. In some examples, the FSO terminal **172** uses multi-Gigabit connectivity to wirelessly transmit/receive optical signals **102**, **104** to and from each corresponding ONU **140**. Under these scenarios, each ONU **140** includes one or more antennas capable of operating in a receive mode for receiving the FSO beams containing the optical signals **102**, **104** from the FSO terminal **172**.

[0054] In some implementations, at least one of the remote nodes **170a**, **170b** includes an optical amplifier configured to amplify the optical signals **102**, **104** before transmission to the corresponding ONUs **140**. Additionally or alternatively, one or more junction boxes **300** may be optically coupled to a light source configured to pump light for amplifying optical signals **102**, **104** routed between interconnected segments **200**.

[0055] FIG. 2B provides a cross-sectional view taken along line 2B-2B of FIG. 1A showing the first surface-mounted fiber segment **200a** disposed onto the receiving surface **190** and the traffic line **192** painted onto the receiving surface **190**. In the example shown, the receiving surface **190** includes a roadway surface laid on a compacted base course **194**. The roadway surface **190** may be composed of one or more durable materials such as, but not limited to, concrete, asphalt, tarmac, and/or composite pavements intended to sustain vehicular or foot traffic. In some examples, curbs **196** protrude from edges of the roadway surface **190**. The curbs **196** may be composed from the same durable materials used to form the roadway surface **190**. The surface-mounted fiber segment **200a** formed by the adhesive material **204** and the bare optical fiber glass segments **202** adhered onto the receiving surface **190** may include a collective thickness T_1 that is less than or equal to a thickness T_2 associated with the painted traffic line **192**. For instance, the thickness T_1 of the surface-mounted segment **200a** may be less than about five (5) millimeters above the receiving surface **190**, whereas the thickness T_2 of the traffic line **192** may be about five (5) millimeters above the receiving surface **190**.

[0056] FIG. 2C provides a cross-sectional view taken along line 2C-2C of FIG. 1A showing the first surface-mounted fiber segment **200a** disposed onto the receiving surface **190** and the receiving surface **190** laid on the compacted base course **194**. The surface-mounted fiber segment **200a** includes a plurality of bare optical fiber glass segments **202**, **202a-n** disposed onto the receiving surface **190**, and the adhesive material **204** applied to the bare optical fiber glass segments **202**, **202a-n**. The bare optical fiber glass segments **202** are arranged in parallel along the receiving surface **190** and the adhesive material **204** substantially encapsulates the bare optical fiber glass segments **202** and adheres the bare optical fiber glass segments **202** onto the receiving surface **190**. The surface-mounted fiber segment **200a** including the adhesive material **204** and the bare optical fiber glass segments **202** adhered onto the

receiving surface **190** includes the collective thickness T_1 above the receiving surface **190**. The collective thickness T_1 may be less than about 15 millimeters, and in some examples, the collective thickness is within the range of half (0.5) a millimeter to two (2) millimeters. In the example shown, the first surface-mounted fiber segment **200a** does not include the pre-coating material **206** applied to the receiving surface **190** underneath the bare optical fiber glass segments **202**.

[0057] FIG. 2D provides a cross-sectional view taken along line 2D-2D of FIG. 1A showing the ninth surface-mounted fiber segment **200i** disposed onto the receiving surface **190** and the receiving surface **190** laid on the compacted base course **194**. The surface-mounted fiber segment **200i** includes the bare optical fiber glass segments **202c**, **202d**, **202e** disposed onto the receiving surface **190**, and the adhesive material **204** applied to the bare optical fiber glass segments **202c**, **202d**, **202e**. In the example shown, the ninth surface-mounted fiber segment **200i** includes the pre-coating material **206** applied to the receiving surface **190** underneath the bare optical fiber glass segments **202**. Here, the receiving surface **190** along the ninth surface-mounted fiber segment **200i** may be rougher, or otherwise include different surface characteristics, than the section of the receiving surface **190** along the first surface-mounted fiber segment **200a**. Therefore, the pre-coating material **206** may assist in adhering the bare optical fiber glass segments **202c**, **202d**, **202e** onto the receiving surface **190**.

[0058] FIG. 3A shows an example junction box **300** defining a longitudinal axis L and including a body **302** having a closed end **304** and an open end **306**. The body **302** defines a junction receptacle **305** configured to receive a terminal end of at least one bare optical fiber glass segment **202**. In some examples, the body **302** is substantially cylindrical and a plurality of slots **312** are formed through the body **302** adjacent to the open end **306**. Each slot **312** is configured to allow the passage of at least one bare optical fiber glass segment **202** into the junction receptacle **305**. A cap **320** may cover the open end **306** of the body **302** and a threaded rod **310** may extend away from the closed end **304** of the body **302** in a direction along the longitudinal axis L. In some implementations, the body **302** defines a height H_1 that extends along the longitudinal axis L between the closed end **304** and the open end **306**. In some examples, the height H_1 is about two (2) inches. Other heights are possible as well.

[0059] The threaded rod **310** is configured to fixedly attach the junction box **300** to the receiving surface **190** by threadably engaging into the receiving surface **190** when the body **302** is deposited into a recess **198** (FIG. 3B). The cap **320** has a top surface **322** and a bottom surface **324** that opposes the open end **306** of the body **302**. The cap **320** may releasably fasten to the body **302** via one or more fasteners **326**. For instance, the fasteners **326** may extend through one or more holes **328** formed through the top and bottom surfaces **322**, **324** of the cap **320** and one or more corresponding holes **309** defined by mounting features **308** of the body **302** to fasten the cap **320** to the body **302**. In the example shown, the mounting features **308** extend radially inward from the body **302** and into the junction receptacle **305**. In some examples, a sealing gasket **330** is disposed around a perimeter edge of the bottom surface **324** of the cap **320** to provide a fluid tight seal between the cap **320** and the open end **306** of the body **302**, thereby preventing moisture

and debris from entering the junction receptacle 305. Accordingly, the top surface 322 of the cap 320 and an edge defining the open end 306 of the body 302 may be substantially flush when the cap 320 fastens to the body 302. The cap 320 may be removed to provide access to the junction receptacle 305 during routine maintenance of the surface-mounted fiber network 101 or when bare optical fiber glass segments 200 need to be added, replaced, or removed from the surface-mounted fiber network 101.

[0060] FIG. 3B shows the junction box 300 deposited into the recess 198 formed into the receiving surface 190 and fixedly attached to the receiving surface 190 via the threaded rod 310. IN some examples, the threaded rod 310 threadably engages with at least a portion of the compacted base course 194. The recess 198 may be formed with machinery that drills into the receiving surface 190 and include dimensions configured to accommodate the junction box. For instance, the recess 198 may define a depth substantially equal to the height H_1 of the body 302. In some examples, the top surface 322 of the cap 320 is substantially flush with the open end 306 of the body 302, and the top surface 322 corresponds to a top surface 322 of the junction box 300. Moreover, in some implementations, the top surface 322 is arranged substantially flush with the receiving surface 190.

[0061] In the example shown, the junction box 300 is configured to interconnect a left surface-mounted fiber segment 200L and a right surface-mounted fiber segment 200R. The left surface-mounted fiber segment 200L includes a first group of bare optical fiber glass segments 202aa-202an adhered onto the receiving surface 190 by the adhesive material 204, and the right surface-mounted fiber segment 200R includes a second group of bare optical fiber glass segments 202ba-202bn adhered onto the receiving surface 190 by the adhesive material 204. The junction receptacle 305 of the junction box 300 receives terminal ends of the first and second groups of bare optical fiber glass segments 202aa-202an, 202ba-202bn. The bare optical fiber glass segments 202 may each feed through the slots 312 configured to allow the passage of the bare optical fiber glass segments 202 into the junction receptacle 305. Additionally, each bare optical fiber glass segment 202 of the second group of bare optical fiber glass segments 202ba-202bn is optically coupled to a corresponding bare optical fiber glass segment 202 of the first group of bare optical fiber glass segments 202aa-202an. Each slot 312 is configured to allow the passage of at least one bare optical fiber glass segment 202 into the junction receptacle 305.

[0062] FIG. 3C shows a top view of the junction box 300 with the cap 320 removed to expose the junction receptacle 305. Four groups of bare optical fiber glass segments 202A, 202B, 202C, 202D terminate in the junction receptacle 305 of the junction box 300. Each group of the bare optical fiber glass segments 202A, 202B, 202C, 202D is associated with a different corresponding surface-mounted fiber segment 200 interconnected by the junction box 300. In the example shown, the junction box 300 defines four slots 312, 312a-d formed through the body 302 of the junction box 300 and spaced apart by about 90-degrees from one another. Each bare optical fiber glass segment 202A-202D may extend out of the junction receptacle 305 through a corresponding slot 312, 312a-d and away from the junction box 300.

[0063] The first group of bare optical fiber glass segments 202A are configured to extend along the receiving surface 190 in a first direction 351 away from the junction box 300.

The second group of bare optical fiber glass segments 202B are configured to extend along the receiving surface 190 in a second direction 352 away from the junction box 300. In the example shown, each bare optical fiber glass segment 202 of the second group of bare optical fiber glass segments 202B is optically coupled to a corresponding bare optical fiber glass segment 202 of the first group of bare optical fiber glass segments 202A. As the second direction 352 is angled relative to the first direction 351 (e.g., by about 90-degrees), the bare optical fiber glass segments 202A, 202B may extend along different roadways.

[0064] The third group of bare optical fiber glass segments 202C are configured to extend along the receiving surface 190 in a third direction 353 away from the junction box. As with the second group of bare optical fiber glass segments 202B, each bare optical fiber glass segment 202 of the third group of bare optical fiber glass segments 202C is optically coupled to a corresponding bare optical fiber glass segment 202 of the first group of bare optical fiber glass segments 202A. Here, the third direction 353 is substantially parallel to the first direction 351 such that the second group of bare optical fiber glass segments 202B are substantially coincident with the corresponding bare optical fiber glass segments 202 of the first group of bare optical fiber glass segments 202A optically coupled thereto.

[0065] Moreover, the fourth group of bare optical fiber glass segments 202D are configured to extend along the receiving surface 190 in a fourth direction 354 away from the junction box 300. In the example shown, each bare optical fiber glass segment 202 of the fourth group of bare optical fiber glass segments 202D is optically coupled to a corresponding bare optical fiber glass segment 202 of the first group of bare optical fiber glass segments 202A. As the fourth direction 354 is angled relative to the first direction 351 (e.g., by about 90-degrees), the bare optical fiber glass segments 202A, 202D may extend along different roadways.

[0066] In some examples, the first group of bare optical fiber glass segments 202A includes one or more sub-groups each configured to route optical signals 102, 104 to a corresponding one of the second, third, or fourth groups of bare optical fiber glass segments 202B, 202C, 202D. For instance, FIG. 3C shows the first group of bare optical fiber glass segments 202A including a total of eight (8) bare optical fiber glass segments 202 such that a first sub-group of four (4) bare optical fiber glass segments 202 each optically couple to the corresponding bare optical fiber glass segment 202 of the second group of bare optical fiber glass segments 202B. Likewise, a second sub-group of two (2) bare optical fiber glass segments 202 each optically couple to the corresponding bare optical fiber glass segment 202 of the third group of bare optical fiber glass segments 202C, and a third sub-group includes the remaining two (2) bare optical fiber glass segments 202 that each optically couple to the corresponding bare optical fiber glass segment 202 of the fourth group of bare optical fiber glass segments 202D.

[0067] Referring to FIG. 4, in some implementations, deploying the surface-mounted fiber segments 200 of the surface-mounted fiber network 101 includes unspooling at least one bare optical fiber glass segment 202a, 202b, 202c from at least one corresponding spool 402a, 402b, 402c and depositing the unspooled at least one bare optical fiber glass segment 202a, 202b, 202c onto a receiving surface 190. In the example shown, each fiber glass segment 202a, 202b, 202c is stored on the corresponding spool 402a, 402b, 402c

mounted onto a vehicle **410**. Additional spools **402_n** may be mounted on the vehicle **410** for storing additional fiber glass segments. In other examples, smaller spools or devices configured to store bare optical fiber glass segments **202** may be carried by a technician and manually unspooled to deposit the segment(s) **202** onto the receiving surface **190**. In some implementations, the bare optical fiber glass segments **202_a**, **202_b**, **202_c** are not covered by a protective sheath or a protective jacket. Each bare optical fiber glass segment **202_a**, **202_b**, **202_c** may unspool from the corresponding spool **402_a**, **402_b**, **402_c** by manually pulling corresponding ends of the bare optical fiber glass segments **202**, **202_b**, **202_c**. In some implementations, one or more motors are configured to rotate the spools **402_a**, **402_b**, **402_c** at a desirable speed for unspooling the bare optical fiber glass segments **202_a**, **202_b**, **202_c**. In some examples, a tensioning device **406** is mounted onto the vehicle **410** and configured to apply pressure to the unspooling bare optical fiber glass segments **202_a**, **202_b**, **202_c** for depositing the bare optical fiber glass segments **202_a**, **202_b**, **202_c** onto the receiving surface **190**.

[0068] The bare optical fiber glass segments **202_a**, **202_b**, **202_c** are at least not covered by a protective jacket. Instead, the adhesive material **204** is applied to the bare optical fiber glass segments **202_a**, **202_b**, **202_c** such that adhesive material **204** substantially surround and adheres the segments onto the receiving surface **190**. The adhesive material **204** may form a protective covering around the at least one bare optical fiber glass segment **202**, **202_b**, **202_c** in lieu of the protective jacket. In some examples, the bare optical fiber glass segments **202_a**, **202_b**, **202_c** include a protective sheath to increase a thickness of a matrix used to bond multiple bare optical fiber glass segments **202** into a multi-fiber ribbon. The protective sheath may be opaque or transparent for surface-mounted fiber segments **200**. In some examples, the protective sheath is transparent when the corresponding surface-mounted fiber segment **200** is associated with a single fiber drop disposed upon a driveway of a corresponding customer. In these examples, the adhesive material **204** may also be transparent. In the example shown, the adhesive material **204** is applied in liquid form by spraying the adhesive material **204** out of a pair of nozzles **404** directed toward the bare optical fiber glass segments **202_a**, **202_b**, **202_c** proximate to the receiving surface **190**. The nozzles **404** may be in fluid communication with a tank **408** configured to store the adhesive material **204**. One or more than two nozzles **404** may be used to spray and apply the adhesive material **204** to the bare optical fiber glass segments **202_a**, **202_b**, **202_c**. In other examples, a brush may apply the adhesive material **204** and/or the bare optical fiber glass segments **202_a**, **202_b**, **202_c** may pass through a bath containing the adhesive material **204** before depositing onto the receiving surface **190**. The adhesive material **204** may harden to form a protective covering around the at least one bare optical fiber glass segment **202**, **202_b**, **202_c** in lieu of the protective sheath or protective jacket. Moreover, the adhesive material **204** may compensate for distortions of the receiving surface **190**. For instance, the receiving surface **190** may include surface cracks or chips that the adhesive material **204** may fill. Accordingly, the vehicle **410** may move along the receiving surface **190** while the at least one spool **402_a**, **402_b**, **402_c** unspools and the nozzles **404** apply the adhesive material **204** to substantially encapsulate and

adhere the at least one bare optical fiber glass segment **202_a**, **202_b**, **202_c** to the receiving surface **190**.

[0069] In some implementations, additional surface-mounted fiber segments **200** may be stacked over existing surface-mounted fiber segments **200** when additional fibers are needed to serve new customers. Here, at least one bare optical fiber glass segment **202** may be deposited onto the receiving surface **190** over an existing surface-mounted fiber glass segment **200**. Due to the increased speed of deployment, and drastic reduction in cost compared to traditional deployment techniques such as aerially or underground, redundant surface-mounted fiber segments **200** may be deployed to offer greater service protection to the customers. Moreover, deploying redundant surface-mounted fiber segments **200** may allow technicians to perform maintenance without disrupting service to the customers.

[0070] FIG. 5 illustrates a method **500** for deploying a surface-mounted fiber network **101**. At block **502**, the method **500** includes unspooling at least one bare optical fiber glass segment **202** from at least one corresponding spool **402**. In some examples, one or more spools **402**, **402_{a-n}** are mounted onto a vehicle **410** and store corresponding bare optical fiber glass segments **202**. In other examples, one or more technicians may carrying spools **402** and pull the bare optical fiber glass segments **202** to unspool the bare optical fiber glass segments **202** from the spool.

[0071] At block **504**, the method **500** includes depositing the unspooled at least one bare optical fiber glass segment **202** onto a receiving surface **190**. The receiving surface **190** may include a roadway, driveway, sidewalk, or other pathway. The receiving surface **190** may be cleared of debris and/or treated prior to depositing the at least one bare optical fiber glass segment **202**. In some examples, a tensioning device **406** is mounted onto the vehicle **410** and configured to apply pressure to the unspooling at least one bare optical fiber glass segment **202** for depositing the bare optical fiber glass segment **202** onto the receiving surface **190**.

[0072] At block **506**, while depositing the at least one bare optical fiber glass segment **202** onto the receiving surface **190**, the method **500** also includes applying an adhesive material **204** to the at least one bare optical fiber glass segment **202** such that the adhesive material **204** substantially surrounds and adheres the at least one bare optical fiber glass segment **202** onto the receiving surface **190**. The adhesive material **204** and the at least one bare optical fiber glass segment **202** adhered onto the receiving surface **190** may include a collective thickness T_1 of less than 15 millimeters above the receiving surface **190**. In some examples, the collective thickness T_1 is between 0.5 and about two (2) millimeters.

[0073] At block **508**, the method **500** also includes forming a recess **198** into the receiving surface **190**, depositing a junction box in the recess of the receiving surface **190**, and terminating the at least one bare optical fiber glass segment **202** in a junction receptacle **305** defined by the junction box **300**. The junction box **300** may allow the at least one bare optical fiber glass segment **202** terminated within the junction receptacle **305** to optically couple to another bare optical fiber glass segment **202** also terminated in the junction receptacle **305** of the junction box **350**. In some examples, a top surface **322** of the junction box **300** is arranged substantially flush with the receiving surface **190**.

[0074] The method **500** may optionally include applying a pre-coating material **206** to the receiving surface **190** before

depositing the at least one bare optical fiber glass segment **202** onto the receiving surface **190**. The pre-coating material **206** may provide additional protection between the bare optical fiber glass segments **202** and the receiving surface **190** and/or help facilitate in adhering the bare optical fiber glass segments **202** to the receiving surface **190** when the adhesive material **204** is applied.

[0075] The method steps may be repeated to provide a plurality of surface-mounted fiber segments **200**, **200a-n** disposed onto the receiving surface, and a plurality of junction boxes **300**, **300a-n** deposited into corresponding recesses **198** formed into the receiving surface **190** such that each junction box interconnects at least two of the surface-mounted fiber segments **200**.

[0076] A number of implementations have been described. Nevertheless, it will be understood that various modifications may be made without departing from the spirit and scope of the disclosure. Accordingly, other implementations are within the scope of the following claims.

What is claimed is:

1. A method comprising:
 - unspooling at least one bare optical fiber glass segment from at least one corresponding spool;
 - depositing the unspooled at least one bare optical fiber glass segment onto a receiving surface; and
 - while depositing the at least one bare optical fiber glass segment onto the receiving surface, applying an adhesive material to the at least one bare optical fiber glass segment such that the adhesive material substantially surrounds and adheres the at least one bare optical fiber glass segment onto the receiving surface.
2. The method of claim 1, wherein the adhesive material and the at least one bare optical fiber glass segment adhered onto the receiving surface has a collective thickness of less than about 15 millimeters above the receiving surface.

3. The method of claim 1, further comprising:
 - forming a recess in the receiving surface;
 - depositing a junction box in the recess of the receiving surface, the junction box defining a junction receptacle; and

terminating the at least one bare optical fiber glass segment in the junction receptacle of the junction box.

4. The method of claim 3, further comprising optically coupling the at least one bare optical fiber glass segment terminated in the junction receptacle of the junction box to another bare optical fiber glass segment terminated in the junction receptacle of the junction box.

5. The method of claim 3, wherein a top surface of the junction box is arranged substantially flush with the receiving surface.

6. The method of claim 1, further comprising, prior to depositing the unspooled at least one bare optical fiber glass segment onto the receiving surface, applying a pre-coating material to the receiving surface such that the pre-coating material lies underneath the at least one bare optical fiber glass segment when the at least one bare optical fiber glass segment is deposited onto the receiving surface.

7. The method of claim 1, wherein the adhesive material forms a protective covering around the at least one bare optical fiber glass segment, the protective covering configured to compensate for distortions of the receiving surface.

8. The method of claim 1, wherein the at least one bare optical fiber glass segment is not covered by a protective sheath or a protective jacket.

9. The method of claim 1, wherein applying the adhesive material to the at least one bare optical fiber glass segment comprises applying the adhesive material as a liquid out of at least one nozzle, the at least one nozzle directed toward the at least one bare optical fiber glass segment.

* * * * *